

SPECIAL PACKAGING INSTRUCTION

Form Approved -SS
OMB No. 0704-0188

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12378830-001 (19207) COMPRESSOR, RECIPROGATING			2. CODE INDENT 19207		3. SPI NO. AK13615075	
4. NATIONAL STOCK NO. 2530-01-361-5075			5. DATE OF DRAWING 10-16-96		6. REVISION	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 64.0	10. UNIT PACK CU (CU. FT.) 1.502		11. UNIT PACK SIZE (INCHES) 16.2 X 15.4 X 10.4	
12. PRESERVATION			18. STEPS	19. REQD	20. DESCRIPTION	
a. LEVEL A MIL-P-116, METHOD IA-14			1B		PRESERVATIVE: MIL-L-21260, GRADE 10.	
			2C	8	CLOSURE: MIL-C-5501 / 7.	
b. LEVEL B NOT APPLICABLE			3D		PRESERVATIVE: VV-L-800.	
13. CLEANING MIL-P-116, PROCESS C-1			4E	1	WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2, SIZE 40 X 25.	
			5E		CUSHIONING, BLOCKING, AND BRACING: MIL-STD-1186.	
14. DRYING MIL-P-116			6	1	CONTAINER: PPP-B-636, STYLE RSC, TYPE CF, GRADE 275,	
					CLASS DOM, SIZE 15-1/8 X 14-3/8 X 8-7/8.	
15. PACKING			7F		CLOSURE: SEE NOTES.	
a. LEVEL A MIL-STD-2073-1 AND NOTE G			8	1	BAG: MIL-B-117, STYLE 1, TYPE II, CLASS E, SIZE 26 X 34.	
b. LEVEL B MIL-STD-2073-1 AND NOTE G			9	1	CONTAINER: PPP-B-636, STYLE RSC, TYPE CF, GRADE V3c,	
					CLASS WR, SIZE 15-7/8 X 15-1/8 X 9-7/8.	
16. MARKING MIL-STD-129 AND NOTE H			10F		CLOSURE: SEE NOTES.	
17. NOTES/DRAWING						

A. QUALITY ASSURANCE PROVISIONS:
INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. FLUSH OR SLUSH INTERNALLY AND DRAIN EXCESS. MANUFACTURERS TEST OIL IS ACCEPTABLE IF THE MANUFACTURERS CAPS / PLUGS REMAIN IN PLACE AND NO CONTAMINATION HAS OCCURRED.

C. SEAL ALL OPEN PORTS WITH CAPS / PLUGS: (MANUFACTURER CAPS OR PLUGS ARE ACCEPTABLE.)

PLUG SIZES	CAP SIZES
F4 (3 EACH)	F19 (1 EACH)
F14 (3 EACH)	F20 (1 EACH)

D. APPLY TO ALL UNPAINTED EXTERIOR METALLIC SURFACES.

E. FABRICATE CUSHIONING, BLOCKING, AND BRACING IN ACCORDANCE WITH CHART AND SKETCHES SHOWN ON PAGE 2.

FORM FIT WRAP TO COMPRESSOR AND SECURE USING A-A-883, TYPE II TAPE.

SECURE WRAPPED COMPRESSOR TO BLOCK "A" USING BLOCK "B" AND HARDWARE, SHOWN IN CHART ON PAGE 3, AS SHOWN IN SKETCH ON PAGE 3.

PLACE SLEEVE "C" AND PAD "D" AS SHOWN IN SKETCH ON PAGE 3.

F. THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH PPP-B-636. NOTE: DO NOT STAPLE.

SPECIAL PACKAGING INSTRUCTION

Form Approved -SS
OMB No. 0704-0188

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE
12378830-001 (19207) COMPRESSOR, RECIPROCATING

2. CODE INDENT
19207

3. SPI NO.
AK13615075

4. NATIONAL STOCK NO.
2530-01-361-5075

5. DATE OF DRAWING
10-16-96

6. REVISION

Pad or Block Number	A-A-55057, Type A, Sheeting Bonded with Exterior Glue, Plywood (Nom Thick)	PPP-F-320, Type CF, (Grade, Class, Variety)	Critical Dimensions (Inches)			Qty	Comments
			L	W	D		
A	1/2		15	14-1/4		1	SEE SKETCH BELOW.
B	1/2		11	6-3/4		1	SEE SKETCH BELOW.
C		DOM, TW				1	SEE SKETCH BELOW.
D		DOM, SW	15	14-1/4		1	

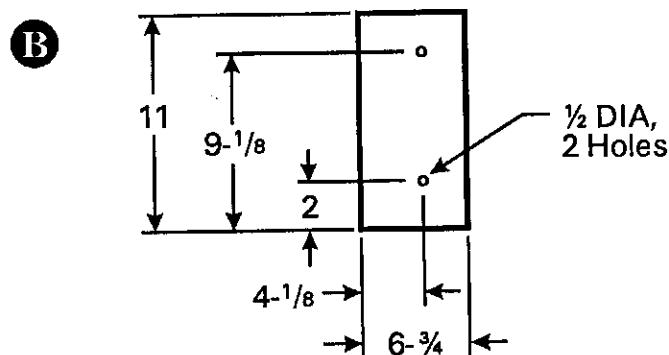
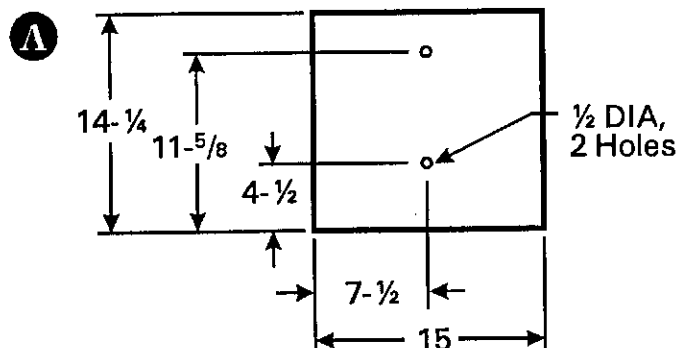
G. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO PPP-B-636; OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO PPP-B-640; OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.

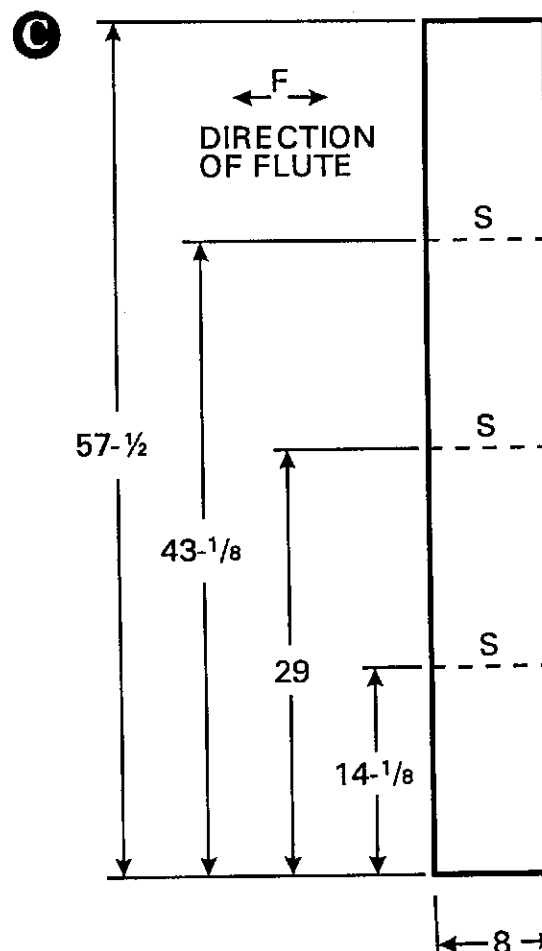
WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

H. MARK "REUSABLE CONTAINER" ON THE UNIT PACK.



All dimensions are in inches.
All dimensions are actual.
All holes are dimensioned to center.

S represents score line.
F represents the flutes.



SPECIAL PACKAGING INSTRUCTION

Form Approved -SS
OMB No. 0704-0188

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE
12378830-001 (19207) COMPRESSOR, RECIPROCATING

2. CODE INDENT
19207

3. SPI NO.
AK13615075

4. NATIONAL STOCK NO.
2530-01-361-5075

5. DATE OF DRAWING
10-16-96

6. REVISION

HARDWARE

NUMBER	DESCRIPTION	SIZE	QTY	COMMENTS
1	CARRIAGE BOLTS	1/2 INCH X 7 INCH	2	COMMERCIAL QUALITY STEEL WITH COMMERCIAL QUALITY ZINC PLATING IS ACCEPTABLE.
2	FLAT WASHERS	1/2 INCH	2	
3	LOCKWASHERS	1/2 INCH	2	
4	NUT	1/2 INCH NC	2	

LOOSENING OF THE INSTALLED NUTS, USED IN THE SECURING OF BLOCKING AND BRACING, AND ON ANCHOR BOLTS, SHALL BE PREVENTED BY EITHER NICKING THE EXPOSED THREADS OF THE BOLTS; APPLYING PAINT, ASPHALTUM OR MIL-C-16173, GRADE 1 PRESERVATIVE.

